

Bayblend® M850 XF

Standard grades / Non reinforced

(PC+ABS)-Blend; easy flowing; Vicat/B 120 temperature = 131 °C; meet certain requirements of ISO Standard 10993-1; for further information please contact plastics@covestro.com

ISO Shortname

PC+ABS

Property	Test Condition	Unit	Standard	typical Value
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Rheological properties

C Melt volume-flow rate	260 °C; 5 kg	cm ³ /10 min	ISO 1133	25
Melt viscosity	1000 s ⁻¹ ; 260 °C	Pa·s	b.o. ISO 11443-A	210
Molding shrinkage, parallel	150x105x3 mm; 260 °C / MT 80 °C	%	b.o. ISO 2577	0.55 - 0.75
Molding shrinkage, normal	150x105x3 mm; 260 °C / MT 80 °C	%	b.o. ISO 2577	0.55 - 0.75

Mechanical properties (23 °C/50 % r. h.)

C Tensile modulus	1 mm/min	MPa	ISO 527-1,-2	2500
C Yield stress	50 mm/min	MPa	ISO 527-1,-2	62
C Yield strain	50 mm/min	%	ISO 527-1,-2	4.9
Stress at break	50 mm/min	MPa	ISO 527-1,-2	53
Strain at break	50 mm/min	%	b.o. ISO 527-1,-2	> 50
Izod impact strength	23 °C	kJ/m ²	ISO 180-U	N
Izod notched impact strength	23 °C	kJ/m ²	ISO 180-A	48
Izod notched impact strength	-30 °C	kJ/m ²	ISO 180-A	15

Thermal properties

C Temperature of deflection under load	1.80 MPa	°C	ISO 75-1,-2	109
C Temperature of deflection under load	0.45 MPa	°C	ISO 75-1,-2	127
C Vicat softening temperature	50 N; 50 °C/h	°C	ISO 306	129
C Vicat softening temperature	50 N; 120 °C/h	°C	ISO 306	131
C Coefficient of linear thermal expansion, parallel	23 to 55 °C	10 ⁻⁴ /K	ISO 11359-1,-2	0.7
C Coefficient of linear thermal expansion, transverse	23 to 55 °C	10 ⁻⁴ /K	ISO 11359-1,-2	0.7
C Burning behavior UL 94	0.85 mm	Class	UL 94	HB (Bayer Test)

Electrical properties (23 °C/50 % r. h.)

C Relative permittivity	100 Hz	-	IEC 60250	2.9
C Relative permittivity	1 MHz	-	IEC 60250	2.9
C Dissipation factor	100 Hz	10 ⁻⁴	IEC 60250	30
C Dissipation factor	1 MHz	10 ⁻⁴	IEC 60250	90
C Volume resistivity		Ohm·m	IEC 60093	1E14
C Surface resistivity		Ohm	IEC 60093	1E17
C Electrical strength	1 mm	kV/mm	IEC 60243-1	35
C Comparative tracking index CTI	Solution A	Rating	IEC 60112	250

Other properties (23 °C)

C Water absorption (saturation value)	Water at 23 °C	%	ISO 62	0.7
C Water absorption (equilibrium value)	23 °C; 50 % r. h.	%	ISO 62	0.2
C Density		kg/m ³	ISO 1183-1	1140

Processing conditions for test specimens

C Injection molding-Melt temperature		°C	ISO 294	260
C Injection molding-Mold temperature		°C	ISO 294	80
C Injection molding-Injection velocity		mm/s	ISO 294	240

C These property characteristics are taken from the CAMPUS plastics data bank and are based on the international catalogue of basic data for plastics according to ISO 10350.

Impact properties: N = non-break, P = partial break, C = complete break



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Disclaimer

Information Impact properties

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Typical value

These values are typical values only. Unless explicitly agreed in written form, they do not constitute a binding material specification or warranted values. Values may be affected by the design of the mold/die, the processing conditions and coloring/pigmentation of the product. Unless specified to the contrary, the property values given have been established on standardized test specimens at room temperature.

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